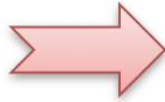
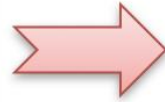


Production Process Flow Chart

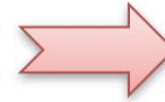
Order Material - Plate



Vacuum Forming



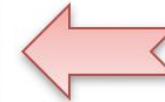
Cut to the shape (rough)



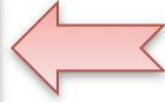
5-Axis Machining



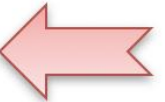
Dimension inspection



Manul Trimming

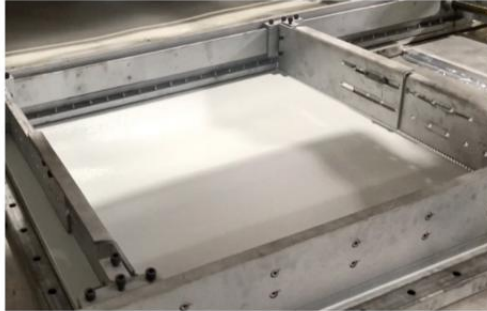


Cleaning and Packing



Shipping

Vacuum Forming Production Process Flow Chart



step 1: heat the
plate, make it soft



step 2: blow it to homogenize
the material thickness



step 3: lift up the mold



step 4: vacuum pumping, edge
material is stretched downward
and becomes thinner



step 5: cooling and shaping after
forming



plate thickness 3.25mm



thickness after forming
2.15mm